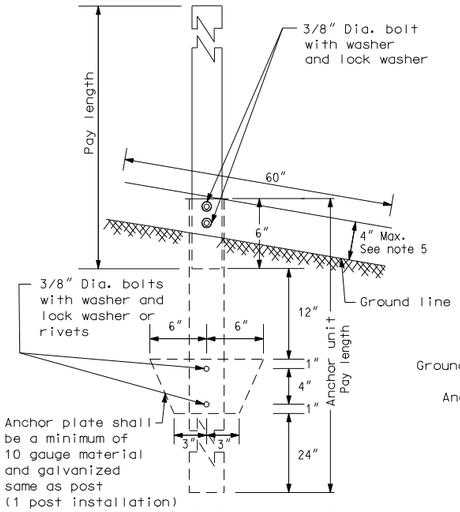
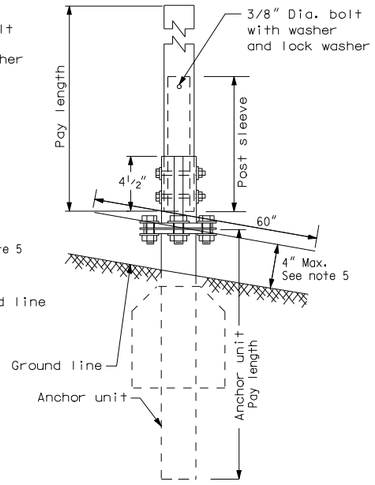
BREAKAWAY SYSTEMS FOR CONSTRUCTION ZONE SIGNS

PERFORATED TUBE

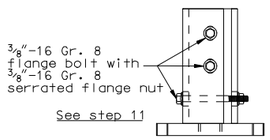
D-704-7

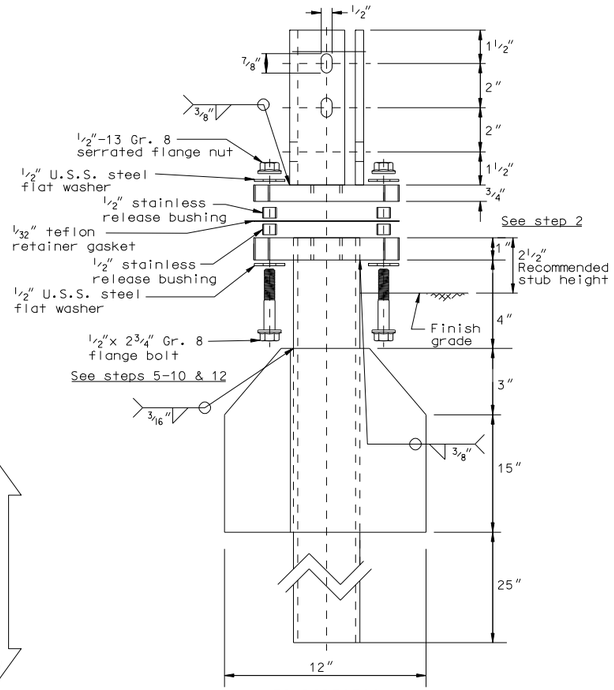


ANCHOR UNIT AND POST ASSEMBLY

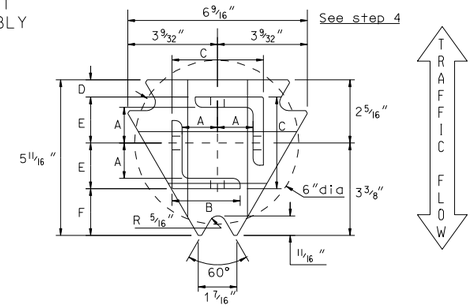


SLIP BASE ANCHOR UNIT AND POST SLEEVE ASSEMBLY





MULTI-DIRECTIONAL SLIP BASE ASSEMBLY

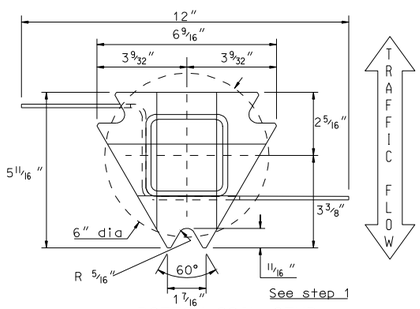


TOP POST RECEIVER

Materials: Plate - ASTM A572 grade 50
Angle receiver - $2\frac{1}{2}$"x $2\frac{1}{2}$"x $\frac{3}{8}$" ASTM A36 structural angle

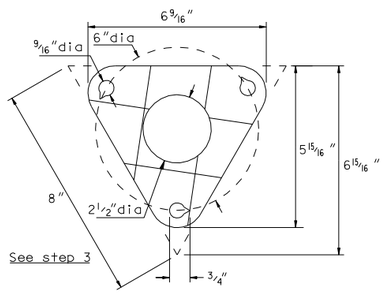
TOP POST RECEIVER DATA TABLE						
Square Post Sizes	A	B	C	D	E	F
2 3/16" x 10 Ga. Square Post	1 9/64"	2 1/2"	3 1/32"	25/32"	1 33/64"	1 7/8"
2 1/2" x 10 Ga. Square Post	1 9/32"	2 1/2"	3 5/16"	5/8"	1 21/32"	1 3/4"

$2\frac{3}{16}$" x 10 gauge may be inserted into $2\frac{1}{2}$" x 10 gauge for additional wind load.



BOTTOM SOIL STUB

Materials: Tube - 3"x 3"x 7 gauge ASTM A500 Gr B tube
Stabilizing Wing - 7 gauge H.R.P.O. ASTM A 569
Plate - ASTM A572 grade 50



BOLT RETAINER FOR BASE CONNECTION

Materials: 1/32" reprocessed Teflon

Notes
1. Slip base bolts shall be torqued as specified by the manufacturer.
2. The $2\frac{3}{16}$" size 10 gauge is shown as 2.19" size on the plans. The $2\frac{1}{2}$" size 10 gauge is shown as 2.51" size on the plans.
3. Anchor for 2", $2\frac{1}{4}$", and $2\frac{1}{2}$" posts.
4. Anchor material shall be 7 gauge H.R.P.O. Commercial quality ASTM A569 and 3"x 3"x 7 gauge ASTM A500 Grade B. Anchor shall have a yield strength of 43.9 KSI and tensile strength of 59.3 KSI. Anchor shall be hot dipped galvanized per ASTM A123/A153. All tolerances on anchor unit and slip base bottom assembly are ± 0.005 unless otherwise noted.
5. 4" vertical clearance of anchor or breakaway base. The 4" x 60" measurement shall be made above and below post location and also back and ahead of post.
6. When used in concrete sidewalk, anchor shall be the same except without the wings.
7. Four post signs shall have over 8' between the first and fourth posts.

MULTI-DIRECTIONAL SLIP BASE ASSEMBLY	
STEP	INSTALLATION PROCEDURE
1.	Install bottom soil anchor stub plumb and squared up with road, with point of plate facing oncoming traffic.
2.	Depth of imbedment to leave $2\frac{1}{2}$" from grade to top of anchor plate.
3.	Place teflon bolt retainer gasket on top of bottom plate (make sure that notches in holes are pointing counter clockwise).
4.	Place top post receiver on to retainer gasket, properly indexed so that angle receivers are squared up with road.
5.	Slide 1 each $\frac{1}{2}$" flat washer on to 1 each inverted $\frac{1}{2}$"-13 gr. 8 flange bolt, followed by 1 each stainless steel release bushing.
6.	Insert above bolt with washer and bushing up through notched points of top and bottom plates, passing through hole in gasket.
7.	Slide second bushing down on to above bolt until it rests on top of gasket followed by second washer.
8.	Complete by threading $\frac{1}{2}$"-13 gr. 8 serrated flange nut snugly down against top of washer.
9.	Repeat steps 5,6,7 & 8 at the two remaining notched triangle points.
10.	Insert sign post into angle receivers on top half until post(s) bottom out. *NOTE: Where higher wind load is desired, insert the next size smaller square post inside bottom of main upright post (Minimum of 48", not to exceed beyond bottom edge of sign).
11.	Secure posts into receivers using 3 each $\frac{3}{8}$"-16 gr. 8 flange bolts and 3 each $\frac{3}{8}$"-16 serrated flange nuts in receiver slots (top 2 bolts should be parallel to highway) do not tighten nuts until all bolts are in place.
12.	After all sub-assembly hardware is tightened, then torque the three $\frac{1}{2}$"-13 nuts to 42 ft-lbs, in a circular pattern until all bolt assemblies reach the required torque. *NOTE: On multi-leg installations, be sure that all anchors are squared and lined up with each other.

Telescoping Perforated Tubes							
Tube Size In.	Wall Thickness In.	U.S. Standard Gauge	Weight Per Foot Lbs.	Moment of Inertia In.^{4}	Cross Sect. area In.^{2}	Section Modulus In.^{3}
1 1/2 x 1 1/2	0.105	12	1.702	0.129	0.380	0.172
2 x 2	0.105	12	2.416	0.372	0.590	0.372
2 1/4 x 2 1/4	0.105	12	2.773	0.561	0.695	0.499
2 3/16 x 2 3/16	0.135	10	3.432	0.605	0.841	0.590
2 1/2 x 2 1/2	0.105	12	3.141	0.804	0.803	0.643
2 1/2 x 2 1/2	0.135	10	4.006	0.979	1.010	0.785
4 x 4	0.250	1/4	6.600	3.040	1.940	1.050

Number of Posts	Telescoping Perforated Tube					
	Post Size In.	Wall Thick-ness Gauge	Sleeve Size In.	Wall Thick-ness Gauge	Slip Base	Anchor Size Without Slip Base In.
1	2	12			No	2 1/4
1	2 1/4	12			No	2 1/2
1	2 1/2	12			B	3
1	2 1/2	10			Yes	
1	2 1/4	12	2	12	Yes	
1	2 1/2	12	2 1/4	12	Yes	
2	2	12			No	2 1/4
2	2 1/4	12			No	2 1/2
2	2 1/2	12			Yes	
2	2 1/2	10			Yes	
2	2 1/4	12	2	12	Yes	
2	2 1/2	12	2 1/4	12	Yes	
3 & 4	2 1/2	12			Yes	
3 & 4	2 1/2	10			Yes	
3 & 4	2 1/2	12	2 1/4	12	Yes	
3 & 4	2 1/4	12	2	12	Yes	
3 & 4	2 1/2	10	2 3/16	10	Yes	

B - The $2\frac{1}{2}$", 12 gauge posts do not need breakaway bases when placed in standard soils, but require a shim as specified by the manufacturer. The breakaway base is required when the support is placed in weak soils. The Engineer shall determine if the soils are weak. Weak soils are classified as boggy, wet, or loose soil areas.

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION	
11-21-02	
REVISIONS	
DATE	CHANGE
12-01-04	PE stamp added

This document was originally issued and sealed by MARK S GAYDOS, Registration Number PE-4518, on 12/01/04 and the original document is stored at the North Dakota Department of Transportation